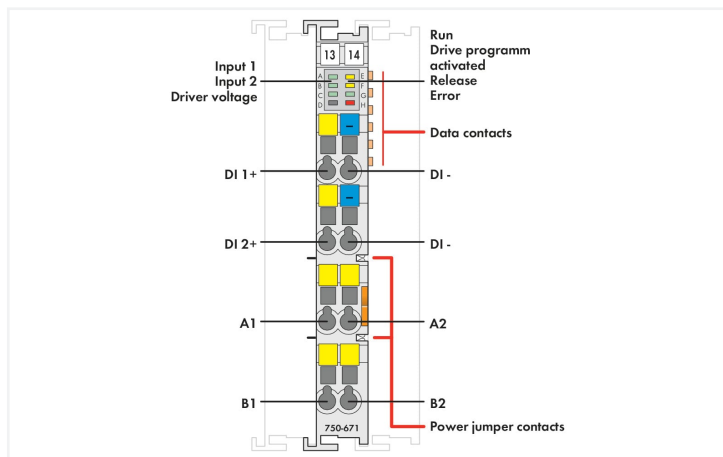
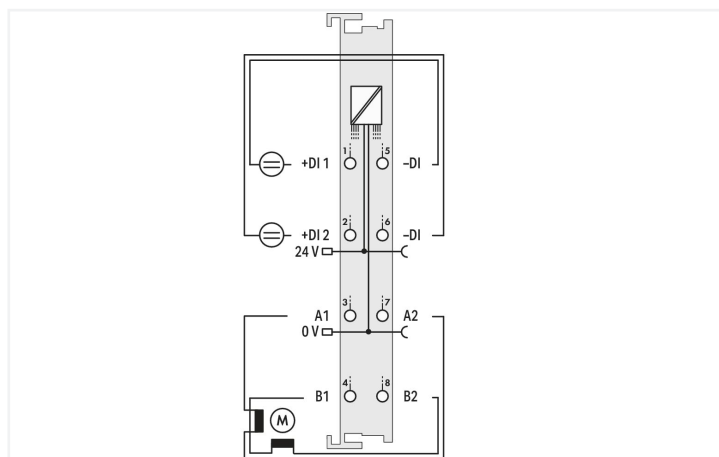
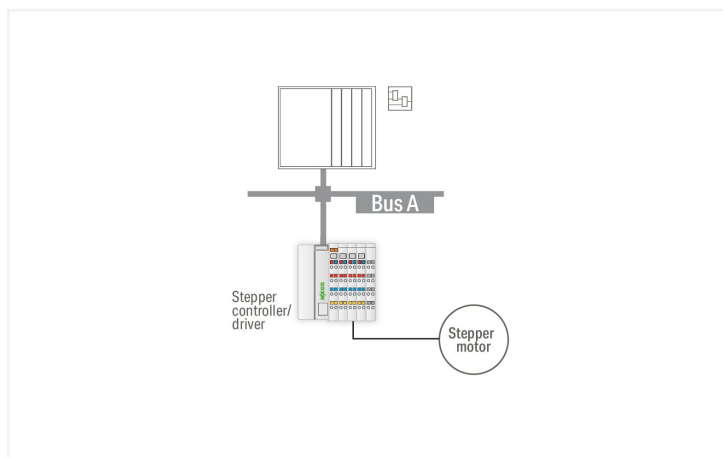
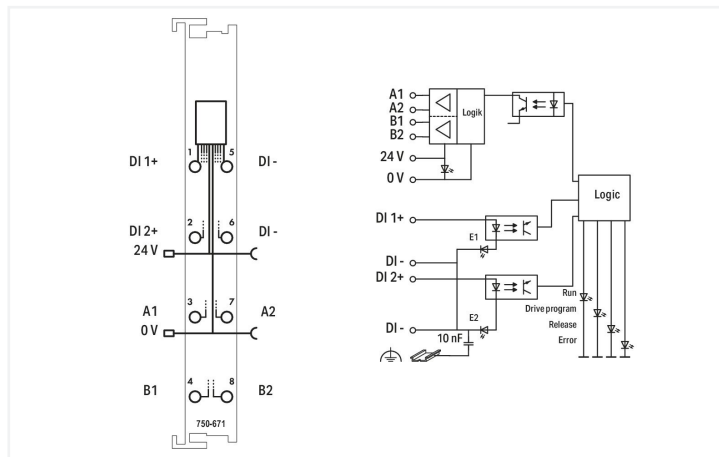




Color: ■ light gray



The 750-671 Module is an intelligent stepper controller with an on-board power driver designed to control two-phase stepper motors up to 24 V/1.5 A. The 64 times microstepping prevents step losses due to resonance in the acceleration phases and reduces wear on the mechanical parts. Adjustable current limits for stop, acceleration and constant speed help minimize motor power dissipation. Two configurable inputs for start/stop, limit switches, reference cams, jog/tip, etc., are directly processed by the internal software without delay. Versatile functions, such as positioning with different acceleration slopes, command tables, camshaft controller, auto referencing and other event-dependent properties provide this controller with a wide spectrum of possible uses. The programmer's interface is the same for all WAGO Stepper Controllers.



Technical data		
Device-specific	Operating modes: Individual positioning, reference run, jog, tip, command tables	
Number of digital inputs	2	
Number of outputs	1 stepper motor (2 phases/bipolar)	
Input filter	100 µs, software filter can be connected	
Input current (typ.)	2.8 mA	
Output current (max.) (motor)	Up to 2 x 1.5 A peak value; 1 A rms	
Voltage range for signal (0)	-3 ... +5 VDC	
Voltage range for signal (1)	15 ... 30 VDC	
Resolution	15 bits + 16 bit prescaler	
Stepper resolution	23 bits + sign bit	
Stepper frequency (full-step) max.	7812 Hz	
Microstepping	64 steps	
Data width	12-byte input/output	
Functions	Absolute/relative positioning, setpoint change on the fly, rotary axis, etc.	
Supply voltage (system)	5 VDC; via data contacts	
Current consumption (5 V system supply)	85 mA	
Supply voltage (field)	24 VDC (-25 ... +30 %); via power jumper contacts (power supply via blade contact; transmission (field side supply voltage only) via spring contact)	
Isolation	500 V system/field	
Indicators	LED (A-C, G) green: Input 1, Input 2, Power Supply, Enable; LED (E, F) yellow: Run, Run Program Active; LED (H) red: Error	
Number of incoming power jumper contacts	2	
Number of outgoing power jumper contacts	2	

Connection data		
Connection technology: inputs/outputs	8 x CAGE CLAMP®	
Connectable conductor materials	Copper	
Connection type 1	Inputs/outputs	
Solid conductor	0.08 ... 2.5 mm² / 28 ... 14 AWG	
Fine-stranded conductor	0.08 ... 2.5 mm² / 28 ... 14 AWG	
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches	

Physical data		
Width	12 mm / 0.472 inches	
Height	100 mm / 3.937 inches	
Depth	67.8 mm / 2.669 inches	
Depth from upper-edge of DIN-rail	60.6 mm / 2.386 inches	

Mechanical data		
Mounting type	DIN-35 rail	

Material data		
Color	light gray	
Housing material	Polycarbonate; polyamide 6.6	
Fire load	0.965 MJ	
Weight	51.8 g	
Conformity marking	CE	



Environmental requirements		
Ambient temperature (operation)		0 ... +55 °C
Ambient temperature (storage)		-40 ... +85 °C
Protection type		IP20
Pollution degree		2 per IEC 61131-2
Operating altitude		0 ... 2000 m / 0 ... 6562 ft
Mounting position		Horizontal left, horizontal right, horizontal top, horizontal bottom, vertical top and vertical bottom
Relative humidity (without condensation)		95 %
Vibration resistance		per IEC 60068-2-6
Shock resistance		15g per IEC 60068-2-27
EMC immunity to interference		per EN 61000-6-2
EMC emission of interference		per EN 61000-6-3
Exposure to pollutants		per IEC 60068-2-42 and IEC 60068-2-43
Permissible H ₂ S contaminant concentration at a relative humidity 75 %		10 ppm
Permissible SO ₂ contaminant concentration at a relative humidity 75 %		25 ppm

Commercial data		
Product Group		15 (I/O System)
eCl@ss 10.0		27-24-26-05
eCl@ss 9.0		27-24-26-05
ETIM 9.0		EC001601
ETIM 8.0		EC001601
PU (SPU)		1 pcs
Packaging type		Box
Country of origin		DE
GTIN		4045454853310
Customs tariff number		85389099990

Environmental Product Compliance		
RoHS Compliance Status		Compliant, No Exemption

Approvals / Certificates		
General approvals		Declarations of conformity and manufacturer's declarations
		
Approval	Standard	Certificate Name
EAC GZO Almaty Standart	TP TC 020/2011	EAC CoC 03083
KC National Radio Research Agency	Article 58-2, Clause 3	MSIP-REM-W43-MCM750

Approval	Standard	Certificate Name
EU-Declaration of Confor- mity WAGO GmbH & Co. KG	-	-



Approvals for hazardous areas



Approval	Standard	Certificate Name
ATEX TUEV Nord Cert GmbH	EN 60079-0	TUEV14ATEX148929X (II 3 G Ex ec IIC T4 Gc)
CCCEX CQST/CNEx	CNCA-C23-01	2020312310000213 (Ex ec IIC T4 Gc)
IECEX TUEV Nord Cert GmbH	IEC 60079-0	IECEX TUN 14.0035 X (Ex ec IIC T4 Gc)
INMETRO TÜV Rheinland do Brasil Ltda.	IEC 60079-0	TÜV 12.1297 X
UKEx WAGO GmbH & Co. KG	EN 60079-0	UKCA_WA GO22UKEX003X_ec

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 750-671

Documentation

Manual			
Product Manual Step- per controller 24V / 1.5A	V 1.0.2	pdf 2125.47 KB	↓
System Manual Series 750/753			↓

System Description			
750/753 Series I/O- System – General Pro- duct Information		pdf 953.35 KB	↓
Overview on WAGO-I/ O-SYSTEM 750 appro- vals		pdf 770.48 KB	↓

Bid Text			
750-671	19.02.2019	xml 5.76 KB	↓
750-671	09.10.2017	doc 28.50 KB	↓

Instruction Leaflet			
CCC Ex (Additional in- formation)	26.04.2023	pdf 159.76 KB	↓

Application Notes

Application Note CoDeSys 2.3			
Nutzung der Bibliothek Stepper_02 für die Mo- dule 750-670,750-671 (a114900)	1.0.3 25.02.2008	zip 3761.39 KB	↓

Application Note e!COCKPIT			
e!COCKPIT Application Note WagoAppStepper	1.0.1 06.12.2021	pdf 3306.34 KB	↓



Application note SIEMENS			
	1.1.0 03.02.2017	zip 8659.49 KB	
Using stepper modules with TIA Portal (a114904)	1.2.5 05.01.2021	zip 9967.41 KB	

CAD/CAE-Data	
CAD data	CAE data
2D/3D Models 750-671	EPLAN Data Portal 750-671
	WSCAD Universe 750-671
	ZUKEN Portal 750-671

Device Files			
Device Driver			
WAGO USB Service Kabel Treiber / Serie 750 und 857	6.5.3.0 10.09.2014	zip 4721.96 KB	

Libraries			
Library			
Stepper_03.lib	1.0.5 18.01.2021	zip 588.94 KB	
Function blocks for the stepper modules 750-670 and 750-671	1.0.5 03.01.2007	zip 865.32 KB	

1 Compatible Products			
1.1 Optional Accessories			
1.1.1 DIN-rail			
1.1.1.1 Mounting accessories			

 Item No.: 210-196 Aluminum carrier rail; 35 x 8.2 mm; 1.6 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored	 Item No.: 210-198 Copper carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; copper-colored	 Item No.: 210-508 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; galvanized; similar to EN 60715; silver-colored	 Item No.: 210-197 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; similar to EN 60715; silver-colored
 Item No.: 210-506 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; galvanized; similar to EN 60715; silver-colored	 Item No.: 210-114 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored	 Item No.: 210-118 Steel carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored	 Item No.: 210-115 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 18 mm; silver-colored
 Item No.: 210-112 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 25 mm; silver-colored	 Item No.: 210-504 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; galvanized; according to EN 60715; silver-colored	 Item No.: 210-113 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored	 Item No.: 210-505 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; galvanized; according to EN 60715; silver-colored



1.1.2 Marking

1.1.2.1 Group marker carrier



[Item No.: 750-107](#)
Group marker carrier

1.1.2.2 Marker



[Item No.: 2009-145/000-006](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; blue



[Item No.: 2009-145/000-007](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; gray



[Item No.: 2009-145/000-023](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; green



[Item No.: 2009-145/000-012](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; orange



[Item No.: 2009-145/000-005](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; red



[Item No.: 2009-145/000-024](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; violet



[Item No.: 2009-145](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; white



[Item No.: 2009-145/000-002](#)
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; yellow



[Item No.: 248-501/000-006](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; blue



[Item No.: 248-501/000-007](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; gray



[Item No.: 248-501/000-023](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; green



[Item No.: 248-501/000-017](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; light green



[Item No.: 248-501/000-012](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; orange



[Item No.: 248-501/000-005](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; red



[Item No.: 248-501/000-024](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; violet



[Item No.: 248-501](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; white



[Item No.: 248-501/000-002](#)
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; yellow

1.1.2.3 Marker carrier



[Item No.: 750-103](#)
Group marker carrier

1.1.3 Shield termination

1.1.3.1 Shield clamping saddles



[Item No.: 790-108](#)
Shield clamping saddle; 11 mm wide; diameter of compatible conductor; 3 ... 8 mm



[Item No.: 790-208](#)
Shield clamping saddle; 12.4 mm wide; 3 ... 8 mm



[Item No.: 790-116](#)
Shield clamping saddle; 19 mm wide; diameter of compatible conductor; 7 ... 16 mm



[Item No.: 790-216](#)
Shield clamping saddle; 21.8 mm wide; 6 ... 16 mm



[Item No.: 790-124](#)
Shield clamping saddle; 27 mm wide; diameter of compatible conductor; 6 ... 24 mm



[Item No.: 790-220](#)
Shield clamping saddle; 30 mm wide; 6 ... 20 mm



[Item No.: 790-140](#)
Shield clamping saddle; diameter of compatible conductor



1.1.4 Supply module

1.1.4.1 Supply module



Item No.: 750-612
Power Supply; 0 ... 230 V AC/DC



Item No.: 750-602
Power Supply; 24 VDC



Item No.: 750-601
Power Supply; 24 VDC; fuse holder



Item No.: 750-610
Power Supply; 24 VDC; fuse holder; Diagnostics

1.1.5 System enclosure

1.1.5.1 System enclosure



Item No.: 850-825
IP65 enclosure; Aluminium (RAL 7032); WxHxD (160x100x160 mm); 9 x M12, 4 x M20



Item No.: 850-826
IP65 enclosure; Aluminium (RAL 7032); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-827
IP65 enclosure; Aluminium (RAL 7032); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-828
IP65 enclosure; Aluminium (RAL 7032); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip



Item No.: 850-826/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-827/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-828/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip



Item No.: 850-834
IP65 enclosure; Polyester (RAL 7032); WxHxD (164x100x164 mm); 9 x M12, 4 x M20



Item No.: 850-835
IP65 enclosure; Polyester (RAL 7032); WxHxD (244x100x164 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-836
IP65 enclosure; Polyester (RAL 7032); WxHxD (324x100x164 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-814/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (200x120x200 mm); without flange plate



Item No.: 850-815/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (300x120x200 mm); without flange plate



Item No.: 850-816/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (400x120x200 mm); without flange plate



Item No.: 850-817/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (600x120x200 mm); without flange plate